

金属基体型切割砂轮

Metal bond cutting blades

应用领域：多用于中、大切深的高精度切槽和切断。

主要特点：金属基体切割片把持磨料能力强、耐磨性，砂轮形状保持性好，使用寿命长。

规格型号：基体型切割砂轮型号主要分 1A1/3、1A1R/4、1A1/5、1A1R/6。

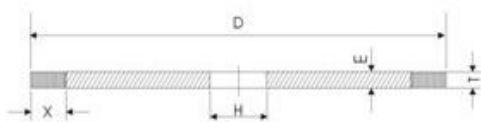
1A1/3、1A1R/4 指基体型切割砂轮外圆不带水槽，1A1/5、1A1R/6 指其外圆带水槽。

Application: Mainly used for precise deep grooving or cutting off

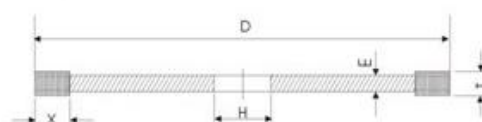
Features: Strong holding of grits, good wear-resistance and shape keeping ability, long life-span.

Models: 1A1/3 and 1A1R/4 without water slots, 1A1/5 and 1A1R/6 with water slots.

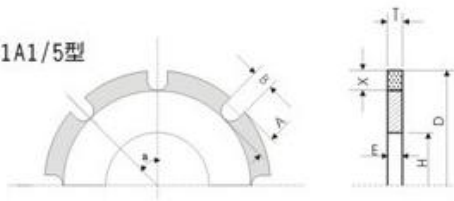
1A1/3型



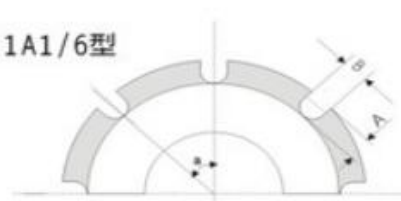
1A1R/4型



1A1/5型



1A1/6型



供参考的典型规格及精度范围： Specifications and precision:

| D T | 50~100 | 101.6~127 | 130~160 | 175~203 | 250~400 | 厚度极限 偏差 e |
|--------|--------|-----------|---------|---------|---------|-------------------|
| 0.2 | | | | | | 1A1 型： ±0.005 |
| 0.3 | | | | | | |
| 0.4 | | | | | | |
| 0.5 | | | | | | |
| 0.6 | | | | | | |
| 0.7 | | | | | | 1A1R 型： ±0.010 |
| 0.8 | | | | | | |
| 0.9 | | | | | | |
| 1.0 | | | | | | |
| 1.5 | | | | | | |
| 2.0 | | | | | | |

厚度极限偏差： Thickness tolerance